Alleima

CERTIFICATE

A03/Z02 **No. A/22-130639** **Rev 00**

Date 2022-10-28 **Page** 1/3

A02/Z03
INSPECTION CERTIFICATE acc to
EN 10204 3.1

INSPECTION STAMP
QA-TUBE

A06
PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDEN

Customer References A07
763095
Customer order
2022-10-03

003-00991 ITEMS -W

Alleima References A08

Order No.	Subs No.	Dispatch note
590797	714569	23326/54

Suppl. No	C.Code
300-47315	15

Material description B01/B04
SEAMLESS STAINLESS COLD FINISHED
HYDRAULIC TUBING

Metallurgical process C70
Electric furnace

Steel/material Designations B02

Alleima	AISI
3R60	TP316/TP316L

EN no
1.4435

Technical requirements B03
ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A
NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015
PED 2014/68/EU EN 10216-5 TC1
HRB MAX 80

EXTENT OF DELIVERY B07-B13

It	Product designation	Heat	Lot	Pieces	Kg	M
03	THT-3R60-16-1.5 16.00 X 1.50	044361	96240	10	33.0	60.00
			Total	10	33.0	60.00

KEY TO HEAT

Heat Code	Heat No.
044361	566003

KEY TO LOT

Lot Code	Lot No.
96240	2074128-11

TEST RESULTS
Chemical composition (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo	N
044361	0.020	0.38	1.71	0.030	0.010	17.35	13.04	2.62	0.040

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates
A05/Z02

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
	N							
044361	0.021	0.39	1.70	0.030	0.008	17.39	13.06	2.62
044361	0.035							

Tensile test at room temperature

	Yield strength		Tensile strength	Elongation	
	MPA	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
96240	296	332	577	59	57
	307	341	589	58	59

Hardness test

	Min	Max
Lot	HRB	HRB
96240	73	73

Following controls/tests have been satisfactorily performed:
- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:
Solution annealed at a temperature of Min 1040° C and quenched.

Marking:
3R60 ASTM/ASME A/SA213 A269 COLD EN 10216-5 TC1 AW TP 316/TP 316L EN 1.4435 CF A SML NDE 16.00 X 1.50 MM **SAKNAS** HT 566003 SZ LOT 2074128-11 MADE BY ALLEIMA IN CZECHIA *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Alleima.
Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

Alleima, formerly Sandvik Materials Technology. During a brand transition period, both Sandvik and Alleima marking on products may exist.
TEST RESULTS TRANSFERRED FROM CERTIFICATE NO C-5009/20