

**CERTIFICATE****No. A/19-822932 Rev 00**

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INSPECTION CERTIFICATE acc to
EN 10204 3.1PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE**Customer References**Customer
order
2019-05-15

003-00991 ITEMS**Sandvik References**Order No. Subs No. ABSMT Dispatch note
536492 670322 45453/54
ABSMT No. C.Code
300-96669 29**Material description**SEAMLESS STAINLESS COLD FINISHED
INSTRUMENTATION TUBING**Steel making process**

Electric furnace

Steel/material DesignationsSandvik AISI
3R60 TP316/TP316L
EN no
1.4435**Technical requirements**ASTM A-213-18B AW, ASME SA-213-ED-17 AW, ASTM A-269-15A
NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945-1:2016
PED 2014/68/EU EN 10216-5 TC1
HRB MAX 80**EXTENT OF DELIVERY**

It	Product designation	Heat	Lot	Pieces	Kg	M
03	THT-3R60-12.7-1.24 12.70 X 1.24	555319	55267	8	17.0	48.00

Total	8	17.0	48.00
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TEST RESULTS**Chemical composition (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
555319	0.018	0.38	1.81	0.033	0.009	17.37	13.06	2.64
	Ti	Al	N					
555319	<0.003	0.006	0.032					

Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
555319	0.018	0.36	1.80	0.032	0.005	17.34	13.00	2.63
	N							
555319	0.039							

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
55267	288	327	578	52	50

Hardness test

Lot	Min	Max
	HRB	HRB
55267	75	77

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4436 EN 1.4435 TP316/316L CFA SML NDE 12.70 X 1.24 MM 1/2" X 18 BWG/SWG HT 555319 SS LOT 55267 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.



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The certificate is produced with EDP and valid without signature.