

**CERTIFICATE****No. A/18-761975****Rev 00****Date 2018-08-14****Page 1/3**INSPECTION CERTIFICATE acc to
EN 10204 3.1Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
756738	Customer order 2018-08-14	Order No. 520616	Subs No. 657350
003-00991 ITEMS		ABSMT No. 300-84847	ABSMT Dispatch note 26849/54
		C.Code 29	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-17 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-6.35-1.24 6.35 X 1.24	553017	44201	10	9.0	60.00
Total				10	9.0	60.00
TEST RESULTS						
Chemical composition (weight%)						
Heat	C	Si	Mn	P	S	Cr
553017	0.021	0.37	1.67	0.029	0.010	17.24
	Ti	Al	N			Ni
553017	<0.003	<0.003	0.034			13.08
						Mo
						2.63
Chemical composition, product (weight%)						
Heat	C	Si	Mn	P	S	Cr
553017	0.021	0.39	1.67	0.029	0.008	17.23
	N					Ni
553017	0.049					13.05
						Mo
						2.62
Quality assurance - Sofia Åkesson / Q-Manager						
MTC Service / Certificates						

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	4D
44201	322	366	583	51	51

Hardness test

Lot	Min	Max
	HRB	HRB
44201	76	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/316L
CFA SML NDE 6.35 X 1.24 MM 1/4'' X 18 BWG/SWG HT 553017 SS LOT 44201 MADE IN
SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection
Certificate may not be modified or revised in any way without the
prior written approval of AB Sandvik Materials Technology.
Unauthorized alterations to the Inspection Certificate, including
introduction of false, fictitious or fraudulent statements or entries,
may be punishable by fines, imprisonment, or both. This Inspection
Certificate may be copied only in the manner and for the purposes
specified in Section 6 of EN 10204:2004. Contravention of this notice
will be prosecuted to the fullest extent of applicable law.



CERTIFICATE

No. A/18-761975

Rev 00

Date 2018-08-14

Page 3/3

The certificate is produced with EDP and valid without signature.