

**CERTIFICATE****No. A/18-741311****Rev 00****Date 2018-05-08****Page 1/3**INSPECTION CERTIFICATE acc to
EN 10204 3.1Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
755941	Customer order 2018-01-18	Order No. 503152	Subs No. 644092
003-00991 ITEMS		ABSMT No. 300-75047	Dispatch note 20925/54
		C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-17 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-16-2	048645	95839	50	212.0	300.00		
	16.00 X 2.00							
				Total	50	212.0	300.00	
KEY TO HEAT			KEY TO LOT					
Heat Code	Heat No.		Lot Code		Lot No.			
048645	551039		95839		0002002513			
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048645	0.023	0.42	1.69	0.029	0.008	17.39	13.03	2.65
	N							
048645	0.041							
Quality assurance - Sofia Åkesson / Q-Manager								
MTC Service / Certificates								

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Chemical composition, product (weight%)

Lot	C	Si	Mn	P	S	Cr	Ni	Mo
95839	0.021	0.44	1.70	0.031	0.007	17.40	13.07	2.67
	N							
95839	0.043							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
95839	269	310	595	44	58
	265	304	585	43	57
	265	307	601	44	57

Hardness test

Lot	Min	Max
	HRB	HRB
95839	78	80

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 TP 316/TP 316L EN 1.4435 COLD SML NDE 16.00 X 2.00 MM **SAKNAS** HT 551039 SG LOT 000200 2513 MADE BY SANDVIK *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.



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No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 0002002513