

**CERTIFICATE****No. A/17-644975 Rev 00**
Date 2017-03-16 Page 1/3INSPECTION CERTIFICATE acc to
EN 10204 3.1Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References
754672	Customer order 2017-03-15	Order No. Subs No. ABSMT Dispatch note 472667 626538 41433/54 ABSMT No. C.Code 300-60563 29
003-00991 ITEMS		

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-15C AW, ASME SA-213-ED-15 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation			Heat	Lot	Pieces	Kg	M
02	THT-3R60-19.05-2.41 19.05 X 2.41			546926	18247	3	18.0	18.00
Total						3	18.0	18.00
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
546926	0.022	0.38	1.65	0.031	0.012	17.25	13.05	2.63
	Ti	Al	N					
546926	0.004	0.004	0.048					
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
546926	0.018	0.39	1.62	0.033	0.010	17.36	13.08	2.63
	N							
546926	0.044							
Quality assurance - Lars-Åke Bergqvist / QA-manager								
MTC Service / Certificates								

**Tensile test at room temperature**

	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
18247	283	320	604	53	55
	283	320	604	54	55

Hardness test

	Min	Max
Lot	HRB	HRB
18247	76	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 AW EN 1.4435
TP316/316L CFA SML NDE 19.05 X 2.41 MM 3/4" X 13 BWG HT 546926 SS LOT 18247 M
ADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection
Certificate may not be modified or revised in any way without the
prior written approval of AB Sandvik Materials Technology.
Unauthorized alterations to the Inspection Certificate, including
introduction of false, fictitious or fraudulent statements or entries,
may be punishable by fines, imprisonment, or both. This Inspection
Certificate may be copied only in the manner and for the purposes
specified in Section 6 of EN 10204:2004. Contravention of this notice
will be prosecuted to the fullest extent of applicable law.



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The certificate is produced with EDP and valid without signature.