



INSPECTION CERTIFICATE acc to EN 10204 3.1

Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP  
QA-TUBE

<b>Customer References</b>		<b>Sandvik References</b>	
753050	Customer order 2016-02-17	Order No. 432177	Subs No. 605146
003-00991	ITEMS	ABSMT No. 300-42425	Dispatch note 15505/54
		C.Code 29	

<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	<b>Steel/material Designations</b> Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
<b>Steel making process</b> Electric furnace	

**Technical requirements**  
 ASTM A-213-15A AW, ASME SA-213-ED-13 AW, ASTM A-269-14  
 NACE MR0175/ISO 15156-3:2009  
 PED 97/23/EC EN 10216-5 TC1  
 HRB MAX 80

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-6.35-1.24 6.35 X 1.24	544065	49299	8	7.0	48.00
				Total	8	7.0 48.00

**TEST RESULTS**  
**Chemical composition (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
544065	0.018	0.45	1.55	0.031	0.007	17.36	13.15	2.54
	Ti	Al	N					
544065	0.021	0.013	0.037					

**Chemical composition, product (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
544065	0.017	0.46	1.56	0.032	0.008	17.45	13.15	2.53
	N							
544065	0.040							

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength		Elongation	
	MPa	MPa	MPa		%	%
	Rp0.2	Rp1.0	Rm	A	4D	
49299	287	321	557	53	53	

Quality assurance - Lars-Åke Bergqvist / QA-manager  
MTC Service / Certificates

**Hardness test**

	<b>Min</b>	<b>Max</b>
<b>Lot</b>	<b>HRB</b>	<b>HRB</b>
49299	74	75

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4  
435 TP316/316L CFA SMLS NDE 6.35 X 1.24 MM 1/4'' X 18 BWG/SWG HT 544065 SS LOT  
49299 MADE BY SANDVIK IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to  
Pressure Equipment Directive (97/23/EC) by  
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot  
before cutting to finished lengths.

The delivered products comply with the specifications and  
requirements of the order.

The material is manufactured according to a Quality system,  
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection  
Certificate may not be modified or revised in any way without the  
prior written approval of AB Sandvik Materials Technology.  
Unauthorized alterations to the Inspection Certificate, including  
introduction of false, fictitious or fraudulent statements or entries,  
may be punishable by fines, imprisonment, or both. This Inspection  
Certificate may be copied only in the manner and for the purposes  
specified in Section 6 of EN 10204:2004. Contravention of this notice  
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.