

CERTIFICATE

No. A/15-492998

Date 2015-04-15 Page 1/2

Rev 00

INSPECTION CERTIFICATE acc to EN 10 204 3.1

Processkontroll Items AB Box 2088

444 02 STORA HÖGA

SWEDEN

INSPECTION STAMP

QA-TUBE

751745

Customer References

Customer

order

2015-04-14

003-00991 ITEMS

Sandvik References

Order No. Subs No. ABSMT Dispatch note

402180 589257 45034/54

ABSMT No. C.Code

300-28522 15

Material description

SEAMLESS STAINLESS COLD FINISHED

HYDRAULIC TUBING

Steel/material Designations

Sandvik ATST

3R60 TP316/TP316L

EN no 1.4435

Steel making process

Electric furnace

Technical requirements

ASTM A-213-13 AW, ASME SA-213-ED-13 AW, ASTM A-269-13

NACE MR0175/ISO 15156-3:2009

PED 97/23/EC EN 10216-5 TC1

HRB MAX 80

EXTENT OF DELIVERY

Heat It Product designation Pieces Lot Kg M 03 THT-3R60-18-1.5 541497 40761 19.0 30.00

18.00 X 1.50

Total 5 19.0

TEST RESULTS

Chemical composition (weight%)

C Si Mn P S CrΝi Mo 541497 0.015 0.44 1.62 0.028 0.008 17.27 13.18 2.52

N

541497 0.036

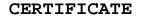
Chemical composition, product (weight%)

Mn Heat C Si P S \mathtt{Cr} Νi Mo 0.028 0.006 541497 0.017 0.45 1.62 17.28 2.52 13.14

N

541497 0.041

> Quality assurance - Lars-Ake Bergqvist / QA-manager MTC Service / Certificates



No. A/15-492998

Rev 00 2015-04-15 **Page 2/2** Date



Tensile test	at	room	temperature
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	Yield s	trength	Tensile strength	Elon	gation
	MPA	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
40761	285	326	585	55	55
	280	322	582	55	55

Hardness test

	Min	Max	
Lot	HRB	HRB	
40761	76	78	

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD AW EN 1.4 435 TP316/316L CFA SMLS NDE 18.00 X 1.50 MM HT 541497 SS LOT 40761 MADE BY SAN DVIK IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.