

**CERTIFICATE****No. A/15-512730 Rev 00**
Date 2015-07-13 Page 1/3INSPECTION CERTIFICATE acc to
EN 10 204 3.1Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
752139	Customer order 2015-07-13	Order No. 411402	Subs No. 594038
003-00991 ITEMS		ABSMT No. 300-32693	ABSMT Dispatch note 01571/54
		C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-13 AW, ASME SA-213-ED-13 AW, ASTM A-269-13 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-15-1.5 15.00 X 1.50	048118	93452	3	9.0	18.00		
				Total	3	9.0		
						18.00		
KEY TO HEAT		KEY TO LOT						
Heat Code	Heat No.	Lot Code	Lot No.					
048118	541177	93452	178948					
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048118	0.020	0.39	1.63	0.030	0.008	17.31	13.05	2.54
	N							
048118	0.039							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048118	0.019	0.40	1.63	0.031	0.007	17.42	13.08	2.57
	N							
048118	0.043							
Quality assurance - Lars-Åke Bergqvist / QA-manager								
MTC Service / Certificates								

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	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
93452	277	313	557	43	42
	279	307	555	42	41

Hardness test

	Min	Max
Lot	HRB	HRB
93452	74	75

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 EN 10216-5 TC1 EN 10305-1 TP 316/TP 316L EN 1.4435 M S NDE 15.00 X 1.50 MM HT 541177 SG LOT 178948 MADE BY SANDVIK * QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.



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TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 46422