

**CERTIFICATE****No. A/15-505780 Rev 00**
Date 2015-06-09 Page 1/2INSPECTION CERTIFICATE acc to
EN 10 204 3.1Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
751962	Customer order 2015-06-02	Order No. 407097	Subs No. 591800
003-00991 ITEMS		ABSMT No. 300-30753	Dispatch note 48248/54
		C.Code 46	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik SS 3R60 2353
Steel making process Electric furnace	

Technical requirements
SS 219713 Condition No -24

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
01	THT-3R60-6-1 6.00 X 1.00	048115	40477	30	23.0	180.00		
Total				30	23.0	180.00		
KEY TO HEAT								
Heat Code	Heat No.							
048115	540236							
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048115	0.022	0.35	1.63	0.031	0.0080	17.21	13.00	2.53
	N							
048115	0.041							
Tensile test at room temperature								
		Yield strength		Tensile strength		Elongation		
		MPa	MPa	MPa		%		
Lot		Rp0.2	Rp1.0	Rm		A		
40477		299	348	580		54		
Quality assurance - Lars-Åke Bergqvist / QA-manager MTC Service / Certificates								

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

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