



INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References		Sandvik References	
750644	Customer order 2014-06-25	Order No. 374106	Subs No. 574059
003-00991 ITEMS		ABSMT No. 300-15684	Dispatch note 26960/54
		C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13
NACE MR0175/ISO 15156-3:2009
PED 97/23/EC EN 10216-5 TC1
HRB MAX 80

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
02	THT-3R60-12-1.5 12.00 X 1.50	539447	30026	45	109.0	270.00
Total				45	109.0	270.00

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
539447	0.020	0.38	1.59	0.029	0.009	17.44	13.07	2.55
N								
539447	0.036							

Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
539447	0.024	0.41	1.59	0.030	0.006	17.55	13.11	2.55
N								
539447	0.037							

Tensile test at room temperature					
Yield strength		Tensile strength		Elongation	
MPa		MPa		%	
Rp0.2		Rp1.0		A	
Lot		Rm		2"	
30026		567		46 44	

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates



Hardness test

Lot	Min HRB	Max HRB
30541	78	80

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD EN 1.4435
TP316/316L CFA SMLS NDE 8.00 X 1.00 MM HT 539674 SS LOT 30541 MADE BY SANDVIK
IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (97/23/EC) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection
Certificate may not be modified or revised in any way without the
prior written approval of AB Sandvik Materials Technology.
Unauthorized alterations to the Inspection Certificate, including
introduction of false, fictitious or fraudulent statements or entries,
may be punishable by fines, imprisonment, or both. This Inspection
Certificate may be copied only in the manner and for the purposes
specified in Section 6 of EN 10204:2004. Contravention of this notice
will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.