

**CERTIFICATE****No. A/14-410020****Rev 00****Date 2014-04-02****Page 1/2**INSPECTION CERTIFICATE acc to  
EN 10 204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

Customer References		Sandvik References	
750233	Customer order 2014-03-18	Order No. 363710	Subs No. 568219
003-00991	ITEMS	ABSMT No. 300-10872	Dispatch note 20744/54
		C.Code 29	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY								
It	Product designation	Heat	Lot	Pieces	Kg	M		
03	THT-3R60-25.4-3.20 25.40 X 3.20	538577	26640	3	31.0	18.00		
				Total	3	31.0	18.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
538577	0.018	0.40	1.72	0.029	0.007	17.28	13.09	2.53
	N							
538577	0.042							
Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
538577	0.017	0.40	1.71	0.030	0.005	17.28	13.04	2.50
	N							
538577	0.038							
Quality assurance - Lars-Åke Bergqvist / QA-manager								
MTC Service / Certificates								

**Tensile test at room temperature**

	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
26640	266	306	585	56	61
	263	304	582	57	66

**Hardness test**

	Min	Max
Lot	HRB	HRB
26640	74	76

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM/ASME A/SA-213AW A-269 EN 10216-5 TC1 EN 10305-1 EN 1.4435 TP 316/316L COLD SMLS NDE 25.40 X 3.20 MM . HT 538577 SS LOT 26640 MADE BY SANDVIK IN SWEDEN \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.