

**CERTIFICATE**

No. V/10-050195 Rev 00
Date 2010-10-05 Page 1/2

INSPECTION CERTIFICATE acc to
EN 10 204 3.1

Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDEN

INSPECTION STAMP
QA-TUBE

Customer References 709194	Sandvik References Order No. Subs No. Dispatch note 215077 187135 098457 Suppl. No C.Code 187135 15																																																																																																						
Material description SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING Steel making process Electric furnace	Steel/material Designations Sandvik SS 3R60 2353 AISI AFNOR TP316/TP316L Z2CND17-13 W.nr DIN 1.4435 X 2 CRNIMO 18 14 3 EN no 1.4436/1.4435																																																																																																						
Technical requirements PED/23/EC, EN 10216-5 TC1 SS 219711, DIN 17458 TC1, NFA 49-117-09/85 ASTM A-213-09A AW, ASME SA-213-ED-07 AD-09B AW, ASTM A-269-08 NACE MR0175/ISO 15156-3:2003, HRB Max 80																																																																																																							
EXTENT OF DELIVERY <table><thead><tr><th>It</th><th>Product designation</th><th>Heat</th><th>Lot</th><th>Kg</th><th>M</th></tr></thead><tbody><tr><td>01</td><td>THT-3R60-12-1.5 12.00 X 1.50</td><td>047446</td><td>94009</td><td>23.6</td><td>60.00</td></tr><tr><td colspan="4">Total</td><td>23.6</td><td>60.00</td></tr></tbody></table> <table><thead><tr><th colspan="2">KEY TO HEAT</th><th colspan="2">KEY TO LOT</th></tr><tr><th>Heat Code</th><th>Heat No.</th><th>Lot Code</th><th>Lot No.</th></tr></thead><tbody><tr><td>047446</td><td>523686</td><td>94009</td><td>4845688/1-1</td></tr></tbody></table> TEST RESULTS Chemical composition (weight%) <table><thead><tr><th>Heat</th><th>C</th><th>Si</th><th>Mn</th><th>P</th><th>S</th><th>Cr</th><th>Ni</th><th>Mo</th></tr></thead><tbody><tr><td>047446</td><td>0.019</td><td>0.38</td><td>1.61</td><td>0.032</td><td>0.009</td><td>17.24</td><td>13.09</td><td>2.54</td></tr><tr><td></td><td>N</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>047446</td><td>0.038</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></tbody></table> Chemical composition, product (weight%) <table><thead><tr><th>Heat</th><th>C</th><th>Si</th><th>Mn</th><th>P</th><th>S</th><th>Cr</th><th>Ni</th><th>Mo</th></tr></thead><tbody><tr><td>047446</td><td>0.018</td><td>0.39</td><td>1.62</td><td>0.029</td><td>0.009</td><td>17.20</td><td>13.11</td><td>2.54</td></tr><tr><td></td><td>N</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>047446</td><td>0.037</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></tbody></table>		It	Product designation	Heat	Lot	Kg	M	01	THT-3R60-12-1.5 12.00 X 1.50	047446	94009	23.6	60.00	Total				23.6	60.00	KEY TO HEAT		KEY TO LOT		Heat Code	Heat No.	Lot Code	Lot No.	047446	523686	94009	4845688/1-1	Heat	C	Si	Mn	P	S	Cr	Ni	Mo	047446	0.019	0.38	1.61	0.032	0.009	17.24	13.09	2.54		N								047446	0.038								Heat	C	Si	Mn	P	S	Cr	Ni	Mo	047446	0.018	0.39	1.62	0.029	0.009	17.20	13.11	2.54		N								047446	0.037							
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Quality assurance - Per Eriksson/ QA-manager Tube & Pipe MTC Service / Certificates																																																																																																							

**CERTIFICATE****No. V/10-050195****Rev 00****Date 2010-10-05****Page 2/2****Tensile test at room temperature**

	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
94009	278	305	599	60	51
	264	299	571	57	52
	269	299	561	58	52
	263	301	571	58	52

Hardness test

	Min	Max
Lot	HRB	HRB
94009	75	78

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213AW/A-269 NFA 49-117 EN 10216-5 TC1 SS 2353-22 W
NR 1.4435 TP 316/TP 316L Z2CND17-13 EN 1.4435 M S PK1 NDE 12.00 X 1.50 MM HT 5
23686 SZ LOT 4845688/1-1 DIN 2391/EN 10305-1 *QA-TUBE*

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (97/23/EC) by
TUEV NORD GmbH; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001.

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO A100618