

**CERTIFICATE****No. A/17-688343****Rev 00****Date 2017-09-28****Page 1/3**INSPECTION CERTIFICATE acc to
EN 10204 3.1Processkontroll Items AB
Box 2088
444 02 STORA H@GA
SWEDENINSPECTION STAMP
QA-TUBE**Customer References**

755480/Holmgren

Customer
order
2017-09-28

003-00991 ITEMS

Sandvik ReferencesOrder No. Subs No. ABSMT Dispatch note
492555 637716 05201/54
ABSMT No. C.Code
300-69842 29**Material description**SEAMLESS STAINLESS COLD FINISHED
INSTRUMENTATION TUBING**Steel making process**
Electric furnace**Steel/material Designations**Sandvik AISI
3R60 TP316/TP316L
EN no
1.4435**Technical requirements**ASTM A-213-17 AW, ASME SA-213-ED-15 AW, ASTM A-269-15A
NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17945:2015
PED 2014/68/EU EN 10216-5 TC1
HRB MAX 80**EXTENT OF DELIVERY**

It	Product designation	Heat	Lot	Pieces	Kg	M
01	THT-3R60-6.35-1.24 6.35 X 1.24	048484	29592	10	9.0	60.00
Total				10	9.0	60.00

KEY TO HEAT

Heat Code	Heat No.
048484	548396

TEST RESULTS**Chemical composition (weight%)**

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048484	0.020	0.42	1.63	0.033	0.0100	17.18	13.07	2.62
048484	N 0.038							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

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Chemical composition, product (weight%)

Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048484	0.017	0.42	1.63	0.032	0.0080	17.24	13.12	2.60
	N							
048484	0.036							

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	4D
29592	317	351	589	51	51

Hardness test

Lot	Min	Max
	HRB	HRB
29592	74	75

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 AW EN 1.4435
TP316/316L CFA SML NDE 6.35 X 1.24 MM 1/4'' X 18 BWG/SWG HT 548396 SS LOT 2959
2 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to
Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by
TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot
before cutting to finished lengths.

The delivered products comply with the specifications and
requirements of the order.

The material is manufactured according to a Quality system,
approved and registered to ISO 9001:2008.



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