

**CERTIFICATE****No. A/14-454529****Rev 00****Date 2014-10-31****Page 1/2**INSPECTION CERTIFICATE acc to
EN 10 204 3.1Processkontroll Items AB
Box 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References		Sandvik References		
751121	Customer order 2014-10-31	Order No. 386605	Subs No. 580716	ABSMT Dispatch note 34412/54
003-00991	ITEMS	ABSMT No. 300-21286	C.Code 15	

Material description	Steel/material Designations
SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING	Sandvik AISI 3R60 TP316/TP316L EN no 1.4435
Steel making process Electric furnace	

Technical requirements
ASTM A-213-13 AW, ASME SA-213-ED-10 AD-11A AW, ASTM A-269-13 NACE MR0175/ISO 15156-3:2009 PED 97/23/EC EN 10216-5 TC1 HRB MAX 80

EXTENT OF DELIVERY						
It	Product designation	Heat	Lot	Pieces	Kg	M
02	THT-3R60-10-1.5 10.00 X 1.50	048074	34820	15	28.0	90.00
				Total	15	28.0 90.00

KEY TO HEAT	
Heat Code	Heat No.
048074	539374

TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048074	0.021	0.40	1.56	0.028	0.0070	17.36	13.40	2.54
	N							
048074	0.033							

Chemical composition, product (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048074	0.025	0.42	1.57	0.031	0.0050	17.50	13.48	2.56
	N							
048074	0.043							

Quality assurance - Lars-Åke Bergqvist / QA-manager
MTC Service / Certificates

**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
34820	283	321	555	55	53

Hardness test

Lot	Min	Max
	HRB	HRB
34820	74	75

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN 10246-2, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM/ASME A/SA-213 A-269 EN 10216-5 TC1 EN 10305-1 COLD EN 1.4435
TP316/316L CFA SMLS NDE 10.00 X 1.50 MM HT 539374 SS LOT 34820 MADE BY SANDVIK
K IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (97/23/EC) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.